COMPANY PROFILE



Turning Ideas Into Solutions







- 1. INTRODUCTION
- 2. TECHNOLOGIES
- 3. INHOUSE GLASS PRODUCTION
- 4. AUTOMOTIVE SOLUTIONS
- 5. OPTICAL SYSTEMS
- 6. PRECISION GLASS COMPONENTS
- 7. EXPRESS GLASS SERVICES







INTRODUCTION Facts & Figures

- Worldwide more than **400 employees**
- Manufacture of over 40 million optical components only for the automotive industry in glass and polymer
- Deep added value chain and in-house glass production
- Certifications: DIN EN ISO 9001, DIN EN ISO 14001, DIN EN ISO 50001, IATF 16949, German TÜV and ITAR
- Regular internal **audits** and audits with all mayor customers





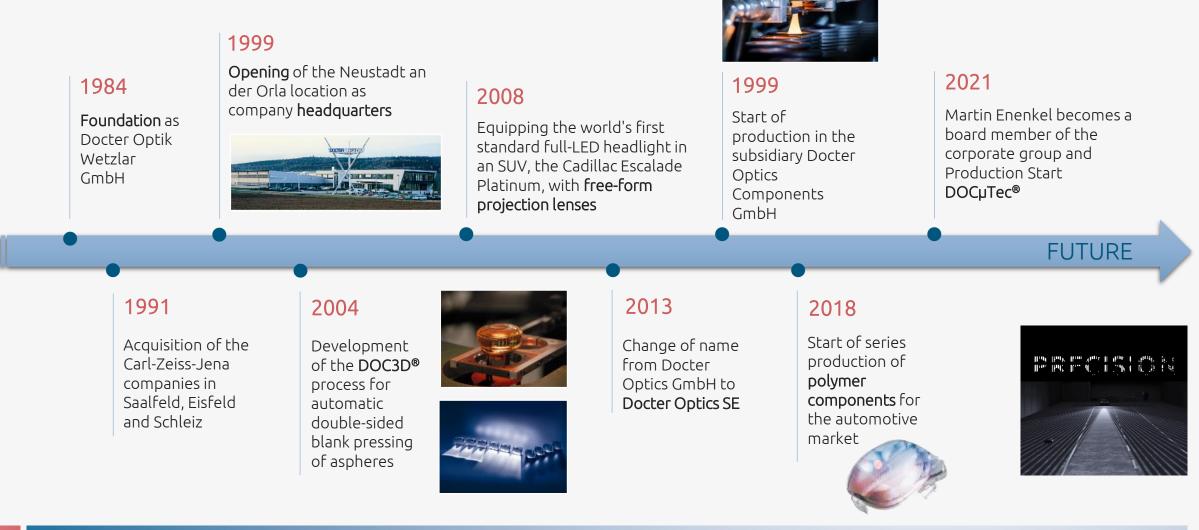






INTRODUCTION History

DOCTER*OPTICS



INTRODUCTION Deep Value Chain

DOCTER®OPTICS

Documentation & International Logistics

Coatings

3D Measurement

Logistics ment

Inhouse Tooling

Manufacturing of Prototypes

Serial Production of Optical Components

mechanical / Optoelectronic System n of Assembly

Opto-

Feasibility Studies Optical and

Mechanical Design

6 Company Profile

INTRODUCTION Worldwide Locations





INTRODUCTION Business Units







2 TECHNOLOGIES

TECHNOLOGIES Patentend Production Processess for Glass and Polymer





DOC3D[®]

glass

Double side molded from glass gob



Wide range of geometries on large production scale with high-cost efficiency



DOCFast® Directly from molten



Shortened process chain for more complex geometries







2021

DOCµTEC® Double side molded with

high precision

Reduced lens weight with increased design options for high volume productions



DOC 3D driven to next level of accuracy for new markets (e.g., LIDAR / VR / DLP / Matrix / pixel light systems)

TECHNOLOGIES Special Solutions for glass projection lenses



HeadLED[®]



 Multifunctional free-form lenses with integrated cut-off-line and the shortest installation depth

DOCResist®

 Special coatings to improve UV and temperature management for HID and LED projection headlights





DOCEdge®

 Simplified assembly of the component in the headlight



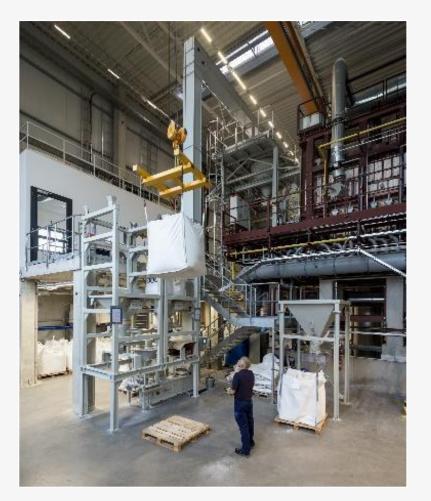
3 INHOUSE GLASS PRODUCTION

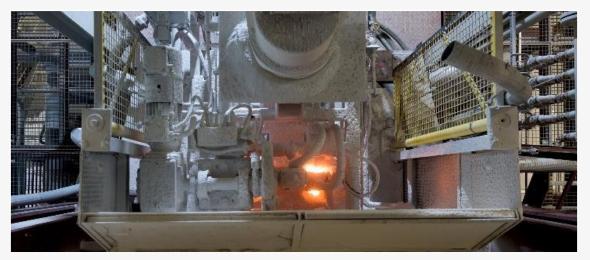
INHOUSE GLASS PRODUCTION DOCTAN®















INHOUSE GLASS PRODUCTION Glass Production Processes



DOC3D[®] DOCµTec[®]

DOCTAN®





Shaping Free-Form







DOCFast®

= Inline process for free-form lenses directly from liquid glass











AUTOMOTIVE SOLUTIONS Components & Systems made of Glass and Polymer



- Production of aspheres and freeform lenses for halogen, HID and LED projection headlights as well as fog lamp applications
- Internationally recognized market leader in the production of optical glass projection lenses for the automotive industry
- Annual output: lenses for over 30 million projection headlights
- Our aspheres and freeform lenses support the SAE as well as the ECE guidelines



AUTOMOTIVE SOLUTIONS Partner of all well-known Tier-1

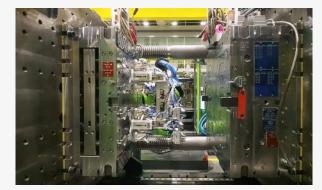




AUTOMOTIVE SOLUTIONS Polymer Optics

- Production setup with up to 15 Mio. lens capacity by the end of 2024 planned, 7.1 Mio already installed
 - Optimized serial production technology with separated molding of lens substrate (1st shot) and final lens shape (2nd + 3rd shot)
 - Different lens shapes, complexities and surface qualities supported
 - Highest stability of photometrical and geometrical parameters
 - High quantity output with optimized machine capacity utilization (short cycle times)
 - Separate master insert with "0" (master) lens for quality purpose









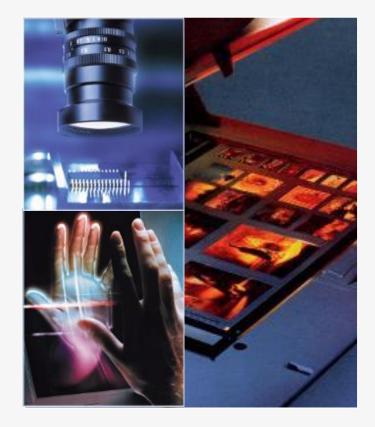
5 OPTICAL SYSTEMS





OPTICAL SYSTEMS Product Overview





- Docter Optics manufactures optical, optomechanical and optoelectronic assemblies
- The fields of application for these products range from biometrics to printing technology and industrial image processing
- Docter Optics has first-class references from technology leaders in these areas

OPTICAL SYSTEMS Product Overview





Optical components, optomechanical and optoelectronic assemblies for security and surveillance technology, biometrics, defense technology, medical technology and analytics



OPTICAL SYSTEMS Markets



CONSUMER ELECTRONICS MACHINE VISION AVIATION ANALYTICAL TECHNOLOGY **AUTOMOTIVE** BIOMETRICS AEROSPACE **3D PRINTER** COMPUTING **RAILWAY TECHNOLOGY** SECURITY TECHNOLOGIES



6 PRECISION GLASS COMPONENTS





PRECISION GLASS COMPONENTS Products





Aspherical lenses on one side



Freeform lenses



Double-sided aspherical lenses



Aspherical and freeform mirrors



Lens arrays



Prism and prism assemblies

PRECISION GLASS COMPONENTS Applications





Light tunnel for CPV-(Concentrated Photovoltaics) systems





Lens arrays for applications in medicine, laboratories and science





Freeform Lenses for lighting technology





7 EXPRESS GLASS SERVICES





EXPRESS GLASS SERVICES We take Express Serious



48 hours



... From receipt of your order ...

to your delivery.

Concentrate on your core competencies – We supply your custom-made semi-finished product for any application – as prototypes, in limited number or small series.

EXPRESS GLASS SERVICES Products & Services

- Manufacturing of optical semi-finished products with complex surfaces in high precision e.g., round disks and prism blanks
- Wide range of optical and synthetic glasses from different manufacturers, e.g. Docter Optics is the official distributor of Corning
- Automated waterjet- / sliver / laser- cutting, turning, milling, drilling, grinding and polishing as well as coating of almost all glass, quartz and ceramic specialties

Original size: h = 125 mm





EXPRESS GLASS SERVICES 5-AXIS CNC Machining Center







EXPRESS GLASS SERVICES 364 different glass types

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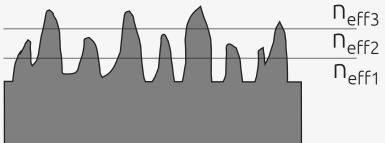
- Extensive inventory and official Corning distributor for HPFS 7980 and ULE 7972 synthetic quartz glass
- Stock of optical glasses, filter glasses, borosilcate glasses, synthetic quartz glasses, natural quartz glasses, glass ceramics

OHARA CORNING HERAEUS J-PLASMA

NANO STRUCTURE FOR AR EFFECT ON POLYMER LENSES

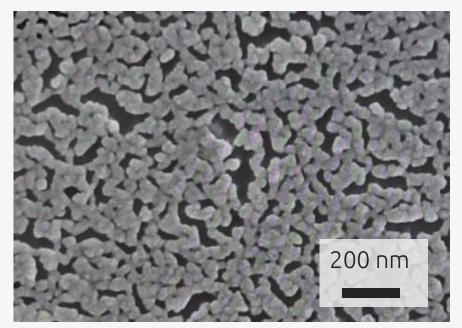
DO process: Ion etching of polymers

- Excellent AR properties
- AR properties on Fresnel lenses and micro-lens arrays
- High throughput: Etching on both sides simultaneously
- Structuring of base material
 - ➔ No cracks
 - ➔ No peel-off
 - ➔ Enables pure-grade recycling



DOCTER®OPTICS

 $N_{eff3} < N_{eff2} < N_{eff1}$



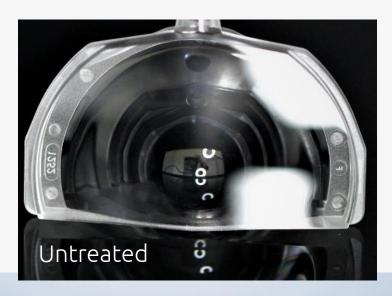


Headlamp with PC lens

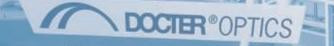




DOCTER[®]OPTICS



- ➔ Intensity + 9 % with one AR-structured lens
- ➔ Enabling design improvements: thinner lens, hidden lens



THANK YOU FOR YOUR ATTENTION!

